

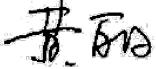
PRODUCT SPECIFICATION

CDTECH Model: **S123HWU08EP-FC27 V1.0**

CUSTOMER Model: **-**

Description: **12.3 " TFT-LCD Module with CTP**

Version: **1.0**

CDTECH	PREPARED BY	CHECKED BY	APPROVED BY
SIGNATURE			
DATE	2024.3.7	2024.3.7	2024.3.7

CUSTOMER APPROVAL	SIGNATURE	DATE



Record of Revisions

[illegible]



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1. General Specifications

1.1 LCM General Information

Item	Specification	Unit
LCD Size	12.3	inch
Number of Pixels	1920 (H) RGB x 720 (V)	pixels
Display Mode	Normally Black	-
Viewing Direction	Free	o' clock
Interface	2 port LVDS	-
Display Colors	16.7M	colors
Outline Dimension	322.10 (H) x 145.50 (V) x 8.65 (D)	mm
Active Area	292.03 (H) x 109.51 (V)	mm
Pixel Pitch	0.1521 (H) x 0.1521 (V)	mm
Driver IC	-	-
Operation Temperature	-30~85	°C
Storage Temperature	-40~90	°C

1.2 Touch Panel Information

Item	Specification
Touch Structure	G+G
Bonding Type with LCM	OCA Optical Bonding
Driver IC	ILI2511
Interface	I ² C
Touch Count Max	10 Points
Surface treatment	-
Surface hardness	6H
I2C slave address	0x82
Origin of coordinate	Top Left Corner

Note1: Requirements on environmental protection RoHS compliant.

2. Absolute Maximum Ratings

Item	Symbol	MIN.	MAX.	Unit	Note
Analog Supply voltage	VCC	-0.3	3.6	V	Note 1

Note 1: Permanent damage may occur to the LCD module if beyond this specification.

Functional operation should be restricted to the conditions described under normal operating conditions.

3. Electrical Characteristics

3.1 Recommended Operating Condition for TFT LCD

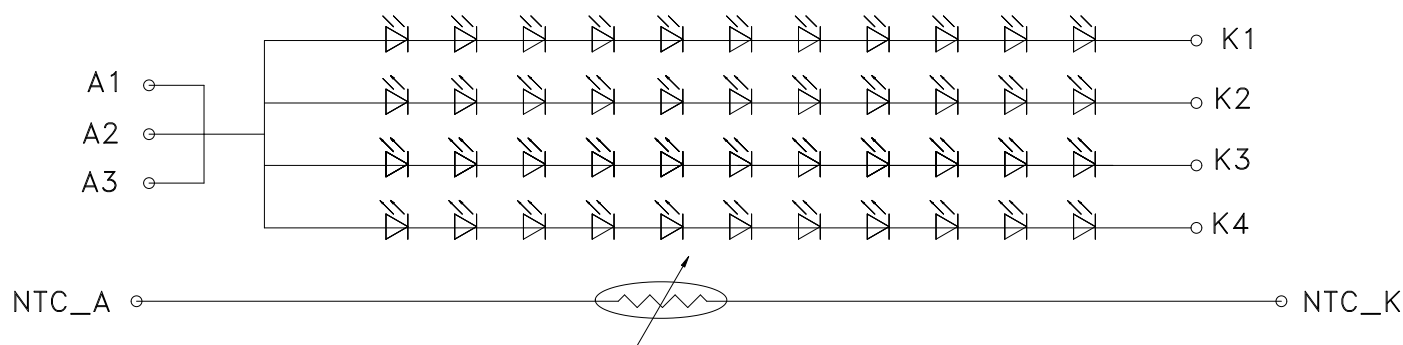
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Analog Supply voltage	VCC	3.0	3.3	3.6	V	
Analog supply current	I _{VCC}	-	TBD	-	mA	VCC=3.3V
Logic input voltage	VIH	0.7*VCC	-	VCC	V	
	VIL	GND	-	0.3*VCC	V	

3.2 Recommended Driving Condition for Backlight

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Driving Current	I _F	-	360	-	mA	
Driving Voltage	V _F	29.7	-	37.4	V	
Power consumption	W _{BL}	10.692	-	13.464	W	
LED Life-Time	N/A	-	50,000	-	Hours	Ta=25°C Note 1

Note 1: LED lifetime is defined as the module brightness decay 50% of original brightness at Ta=25 degree, typical current.

Note 2:LED circuit :



NTC热敏电阻型号: Murata NCU15XH103F6SRC

CIRCUIT DIAGRAM(11S4P)

3.3 Touch Panel

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Power Supply voltage	VDD	-	3.3	-	V	
Analog supply current	I _{VDD}	-	TBD	-	mA	VDD=3.3V
Input high-level voltage	VIH	0.7*VDD	-	VDD	V	
Input low -level voltage	VIL	GND	-	0.3*VDD	V	

4. Interface Pin Assignment

4.1 LCM Pin Assignment

No.	Symbol	Description
1	GND	Power ground
2	NC/BIST	No Connector(BIST Pin)
3-4	VCC	Power input
5-6	GND	Power ground
7-8	NC	No Connector
9	GND	Power ground
10	ORXIN 0-	-LVDS differential data input (Odd data)
11	ORXIN 0+	+LVDS differential data input (Odd data)
12	ORXIN 1-	-LVDS differential data input (Odd data)
13	ORXIN 1+	+LVDS differential data input (Odd data)
14	ORXIN 2-	-LVDS differential data input (Odd data)
15	ORXIN 2+	+LVDS differential data input (Odd data)
16	ORXCLKIN-	-LVDS differential clock input (Odd clock)
17	ORXCLKIN+	+LVDS differential clock input (Odd clock)
18	ORXIN3-	-LVDS differential data input (Odd data)
19	ORXIN3+	+LVDS differential data input (Odd data)
20	ERXIN 0-	-LVDS differential data input (Even data)
21	ERXIN 0+	+LVDS differential data input (Even data)
22	ERXIN 1-	-LVDS differential data input (Even data)
23	ERXIN 1+	+LVDS differential data input (Even data)
24	ERXIN 2-	-LVDS differential data input (Even data)
25	ERXIN 2+	+LVDS differential data input(Even data)
26	ERXCLKIN-	-LVDS differential clock input (Even clock)
27	ERXCLKIN+	+LVDS differential clock input (Even clock)
28	ERXIN 3-	-LVDS differential data input(Even data)
29	ERXIN 3+	+LVDS differential data input (Even data)
30	GND	Power ground
31	FAULT	FAULT signal output (normal=H,abnormal=L) (Note1)
32	RESET	Global reset pin
33	STBYB	Standby mode setting pin,active low
34-37	NC	No Connector
38-39	GND	Power ground
40	NC	No Connector
41-43	LEDA	LED power(Anode)
44	NC	No Connector
45-48	LEDK	LED power(Cathode)

49	NTC_A	NTC_Anode	(Note2)
50	NTC_K	NTC_Cathode	(Note2)

Note1: IC Enter self-protection mode .(No HS/VS/DE/CLK)<Lower than 40Hz>

Note2: Murata NCU15XH103F6SRC

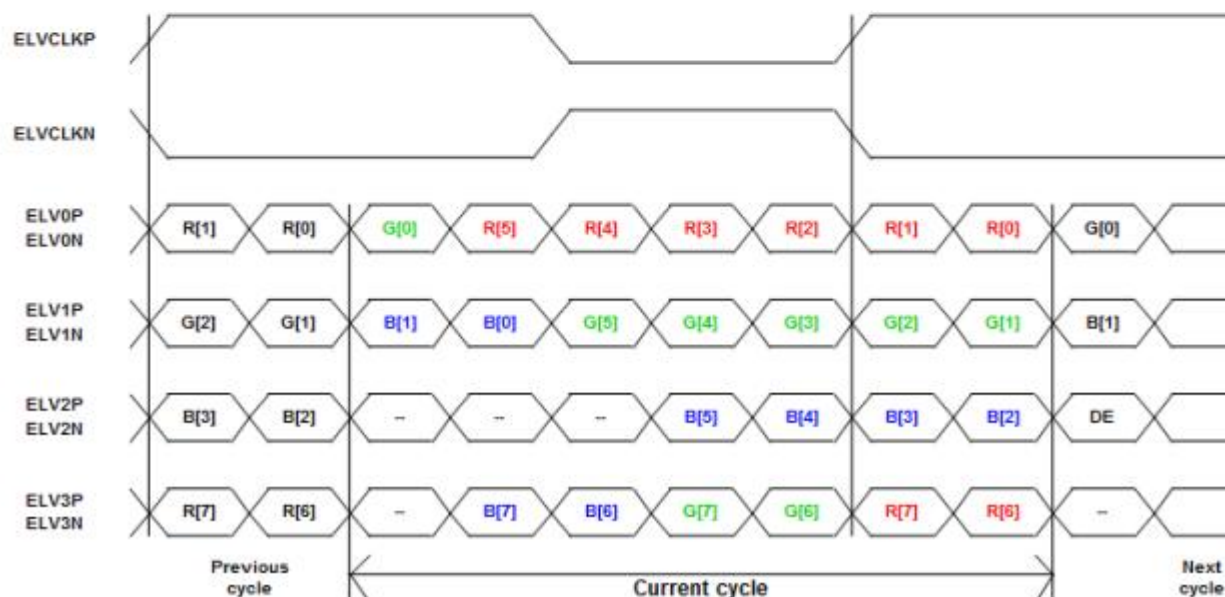
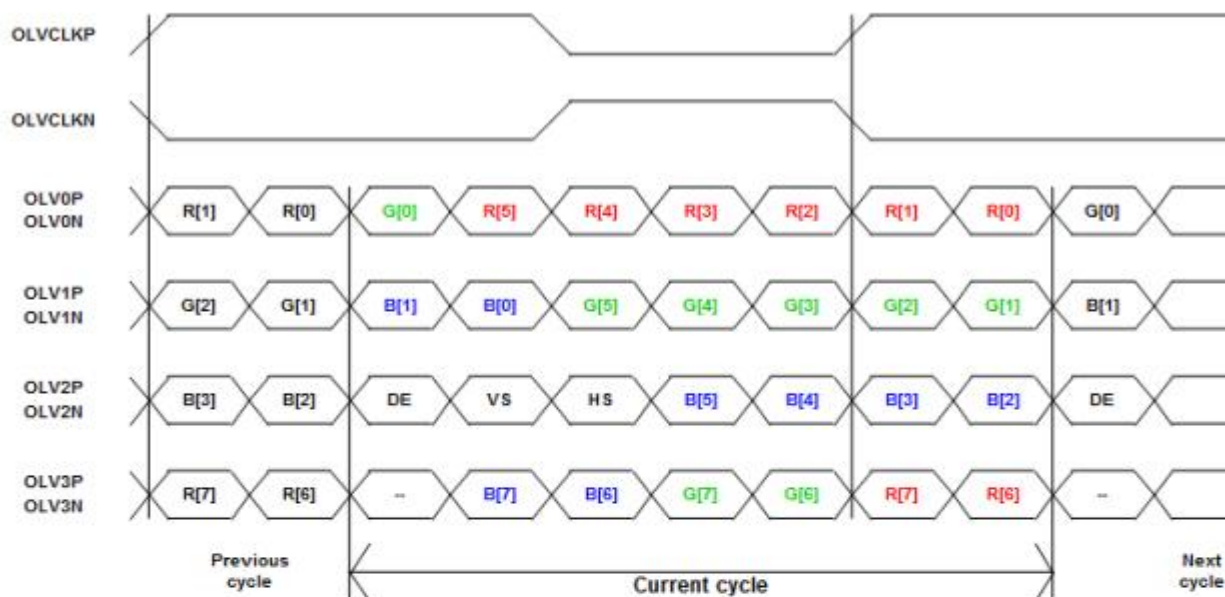
4.2 Touch FPC Pin Assignment

No.	Symbol	Description
1	RESET	Reset Pin for CTP
2	INT	Interrupt signal for CTP
3	VDD	Power supply for CTP
4	SDA	I2C data input and output for CTP
5	SCL	I2C clock input for CTP
6	GND	Ground

5. Interface Characteristics

5.1 Bit LVDS input

8Bit LVDS input

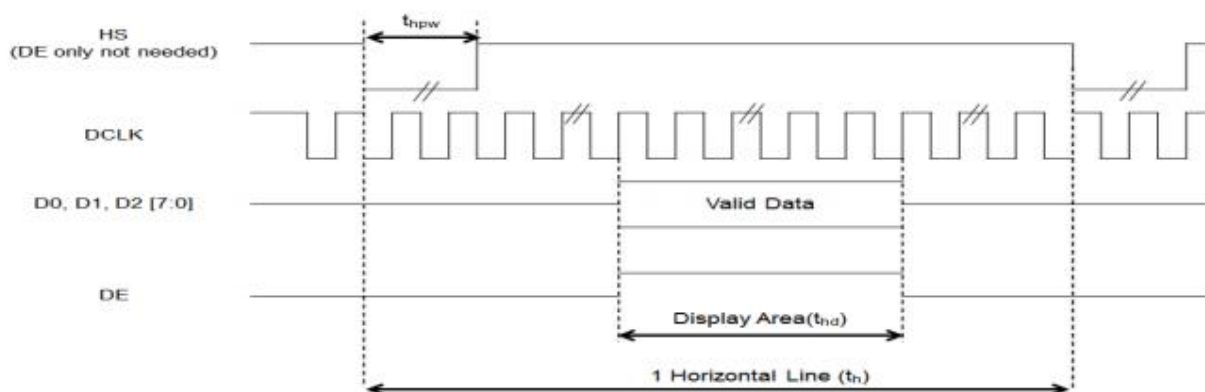


5.2 Interface Timing (DE mode)

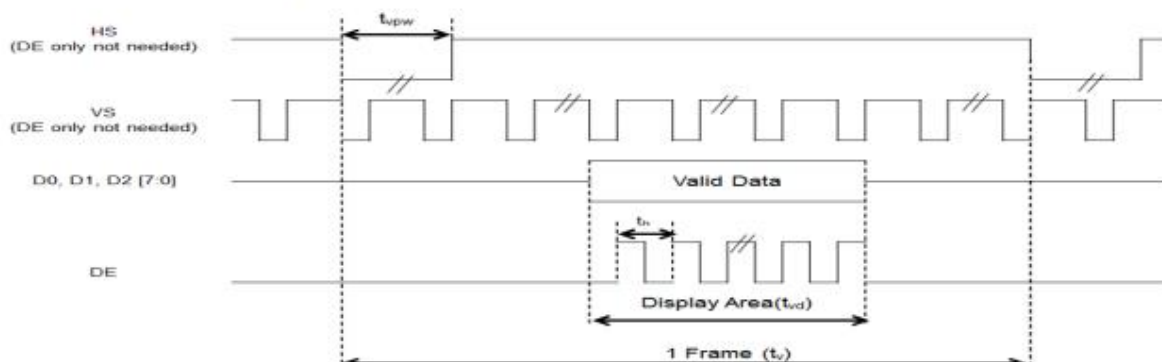
Interface Timing (DE mode) Two Port LVDS Timing.(1920xRGBx720)					
Item	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	FR	-	60	-	Hz
Vertical Display Time	T_{vd}		720		H
Vertical pulse width	T_{vpw}	(1)	(2)	(4)	H
Vertical back porch	T_{vbp}	(5)	(5)	(5)	H
Vertical front porch	T_{vfp}	(2)	(8)	(81)	H
Frame Period	T_v	(727)	(733)	(806)	H
Horizontal Display Time	T_{hd}		960		DCLK
Horizontal pulse width	T_{hpw}	(1)	(8)	(15)	DCLK
Horizontal back porch	T_{hbp}	(16)	(16)	(16)	DCLK
Horizontal front porch	T_{hfp}	(13)	(26)	(308)	DCLK
1 Horizontal line	T_v	(989)	(1002)	(1284)	DCLK
Clock Rate	F_{DCLK}	(43.14)	(44.07)	(62.09)	MHz

5.2.1 Timing Diagram of Interface Signal (DE mode)

(1) Horizontal input timing

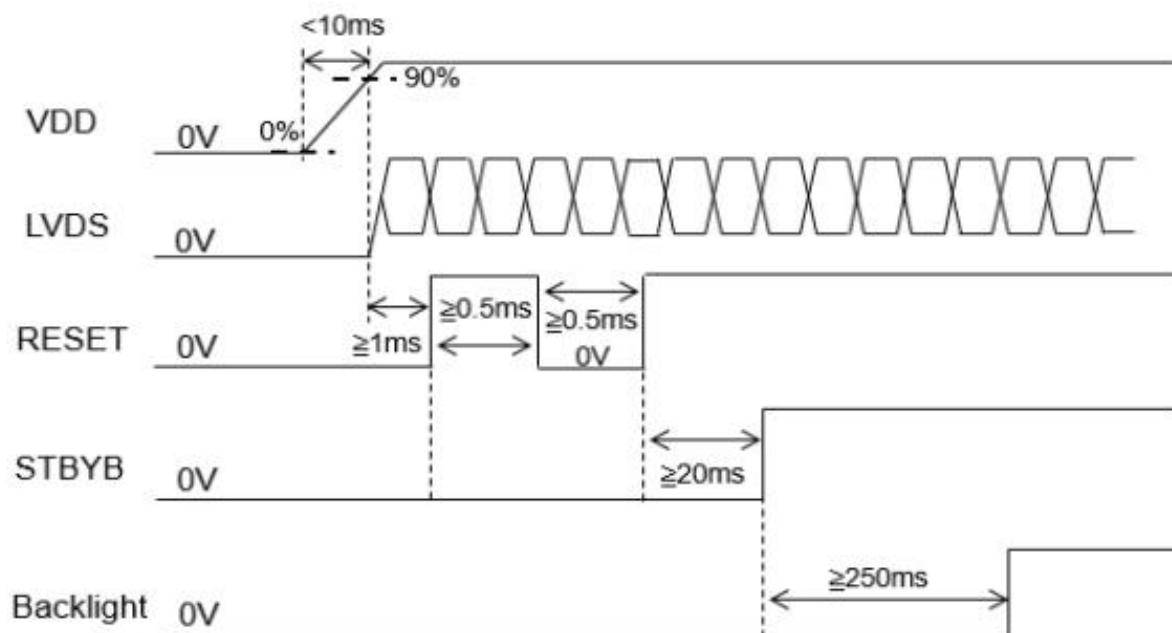


(2) Vertical input timing

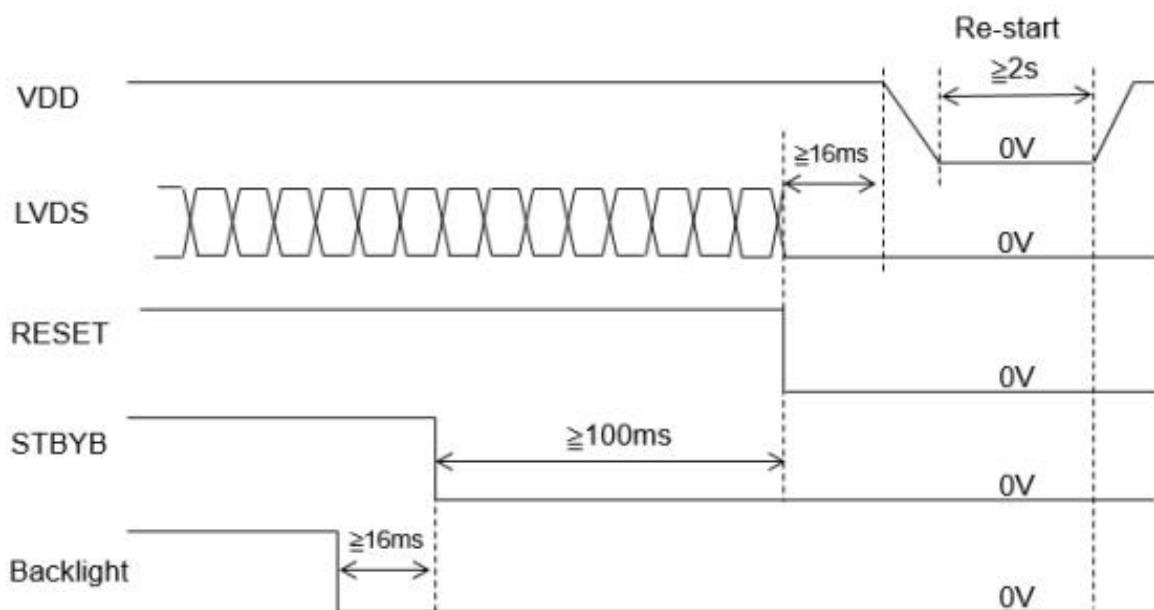


5.3 Power On / Off Sequence

Power on Sequence



Power off Sequence



6. Optical Specifications

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Viewing Angle (CR≥10) B/L ON	θ_T	$\Phi=90^\circ$ (12 o'clock)	80	85	-	deg	Note2
	θ_B	$\Phi=270^\circ$ (6 o'clock)	80	85	-	deg	Note2
	θ_L	$\Phi=180^\circ$ (9 o'clock)	80	85	-	deg	Note2
	θ_R	$\Phi=0^\circ$ (3 o'clock)	80	85	-	deg	Note2
Response Time	T_{ON}	Normal $\theta=\Phi=0^\circ$	-	12	15	msec	Note4
	T_{OFF}		-	12	15	msec	Note4
Contrast Ratio	CR		1100	1500	-	-	Note1 Note3
Color Chromaticity	W_X		TBD	TBD	TBD	-	Note1 Note5
	W_Y		TBD	TBD	TBD	-	Note1 Note5
Luminance	L		550	720	-	cd/m ²	Note1 Note7
Luminance Uniformity	Y_U		70	80	-	%	Note1 Note6
NTSC	-		70	-	-	%	-

Note 1:Definition of optical measurement system

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

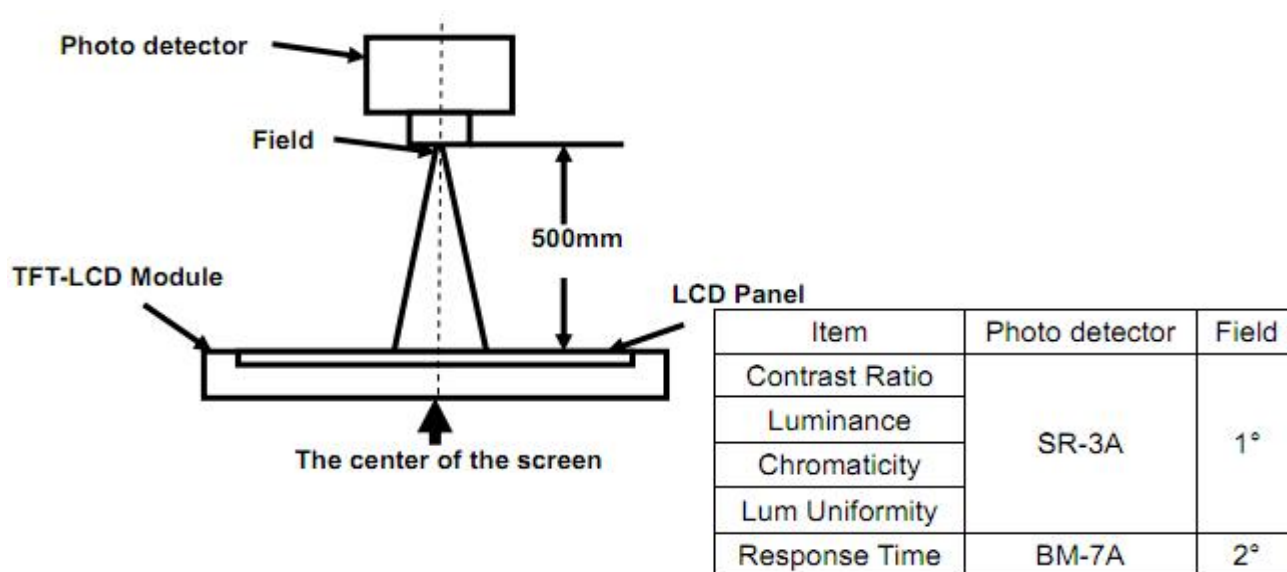


Fig 1

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

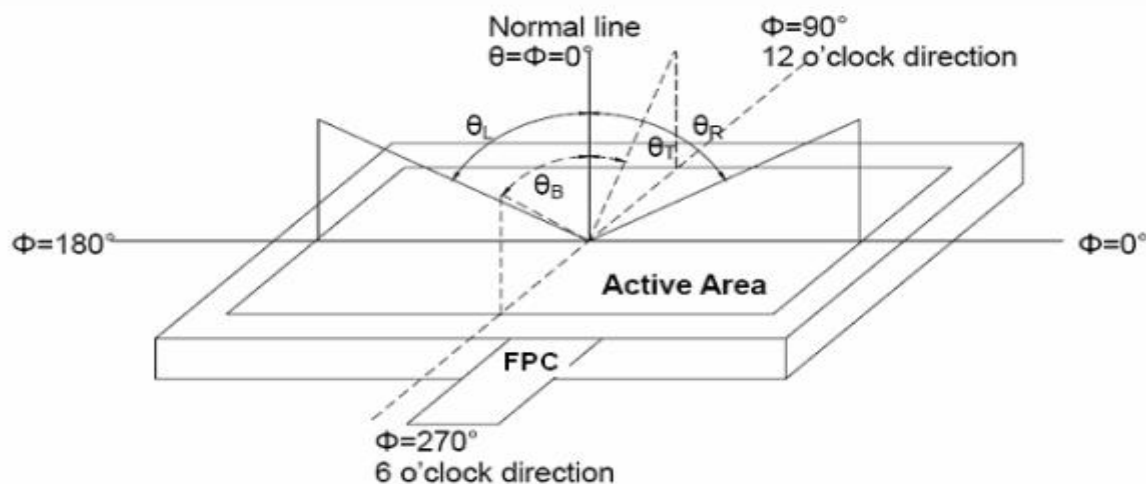


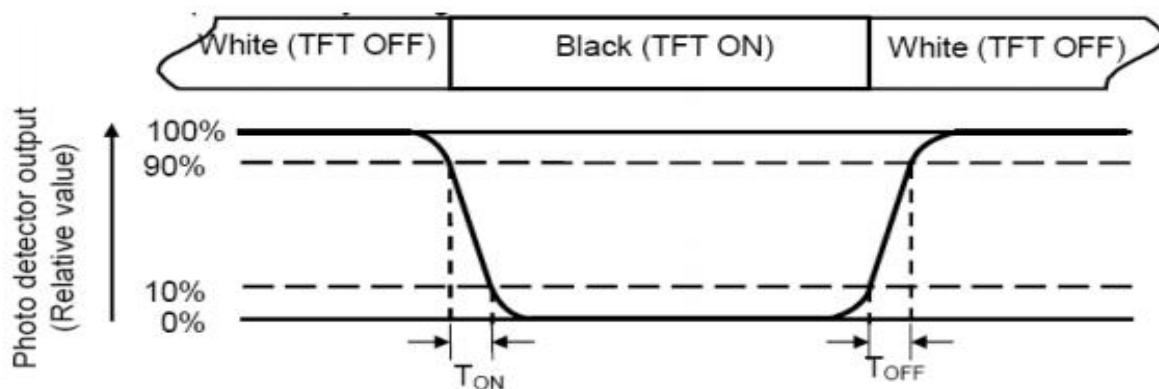
Fig 2 Definition of viewing angle

Note 3: Definition of contrast ratio

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance. For more information see FIG.3-a/b

Note 7: Surface luminance is the luminance with all pixels displaying white.

L_v = Average Surface Luminance with all white pixels ($P_1, P_2, P_3, \dots, P_n$)

For more information see FIG.3-a/b

Note 8: Size : $S \leq 5"$ (see Figure a) A : 5 mm B : 5 mm. H, V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or test spot position : see Figure a.

measurement instrument : TOPCON's luminance meter SR-3A or BM-7 or compatible (see Figure 1).

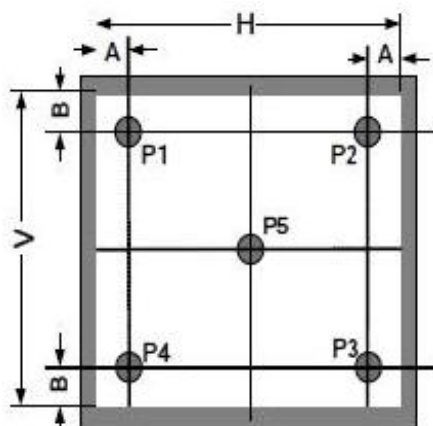


Fig. 3-a Definition of points

$5'' < S \leq 12.3''$ (see Figure b) . H,V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens. test spot position : see Figure b.

measurement instrument : TOPCON's luminance meter SR-3A or BM-7 or compatible (see Figure 1).

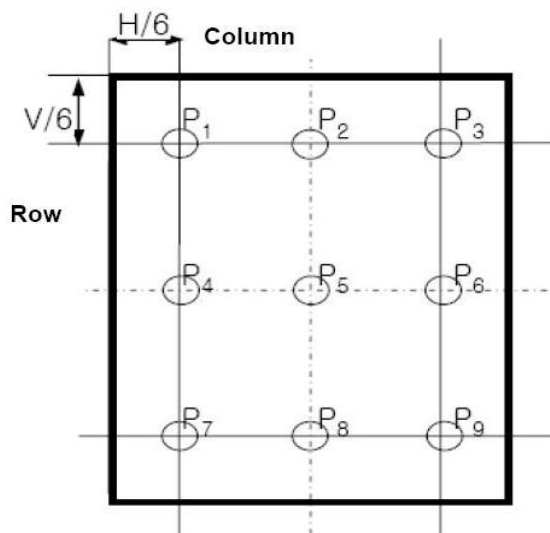


Fig. 3-b Definition of points

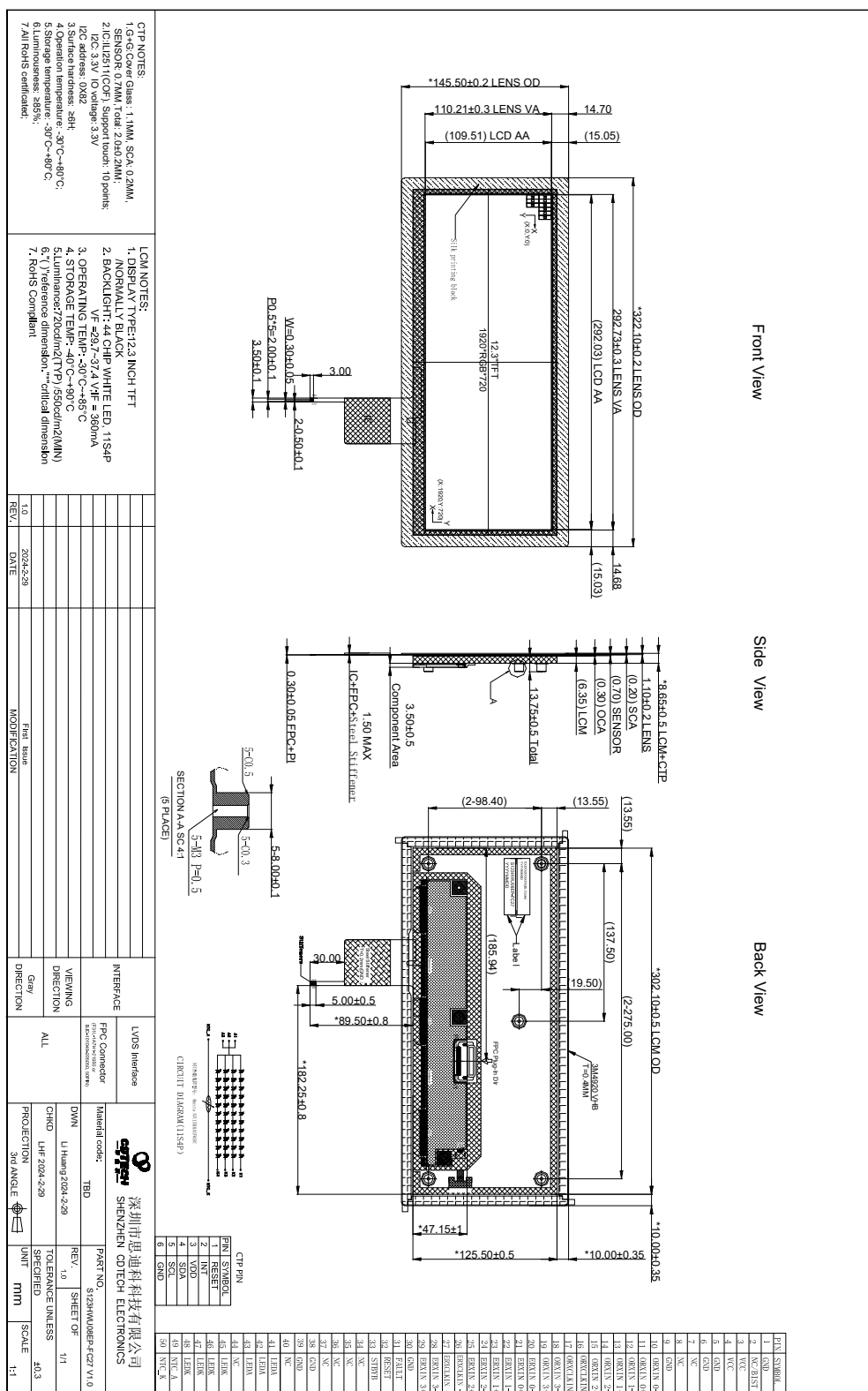
7. Reliability Test Items

Test Item	Test Conditions
High Temperature Storage	Ta= +85℃ 96hrs
Low Temperature Storage	Ta= -30℃ 96hrs
High Temperature Operation	Ta= +90℃ 96hrs
Low Temperature Operation	Ta= -40℃ 96hrs
High Temperature and Humidity Storage	Ta= +60℃, 90% RH 96hrs
Thermal Shock (Non-operation)	-30℃/30 min ~ +85℃/30 min for 20 cycles Start with cold temperature end with high temperature
Electro Static Discharge	Contact = ± 4 kV, class B Air = ± 8 kV, class B R=330Ω,C=150pF
Vibration	Sweep: 10Hz~55Hz~10Hz Stroke: 1.5mm 2 hrs for each direction of X .Y. Z.
Mechanical Shock	60G 6ms,±X,±Y,±Z 3 times for each direction
Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces

Notes: The test result shall be evaluated after the sample has been left at room temperature and humidity for 2 hours without load. No condensation shall be accepted. The sample will not be accepted if appear these defects:

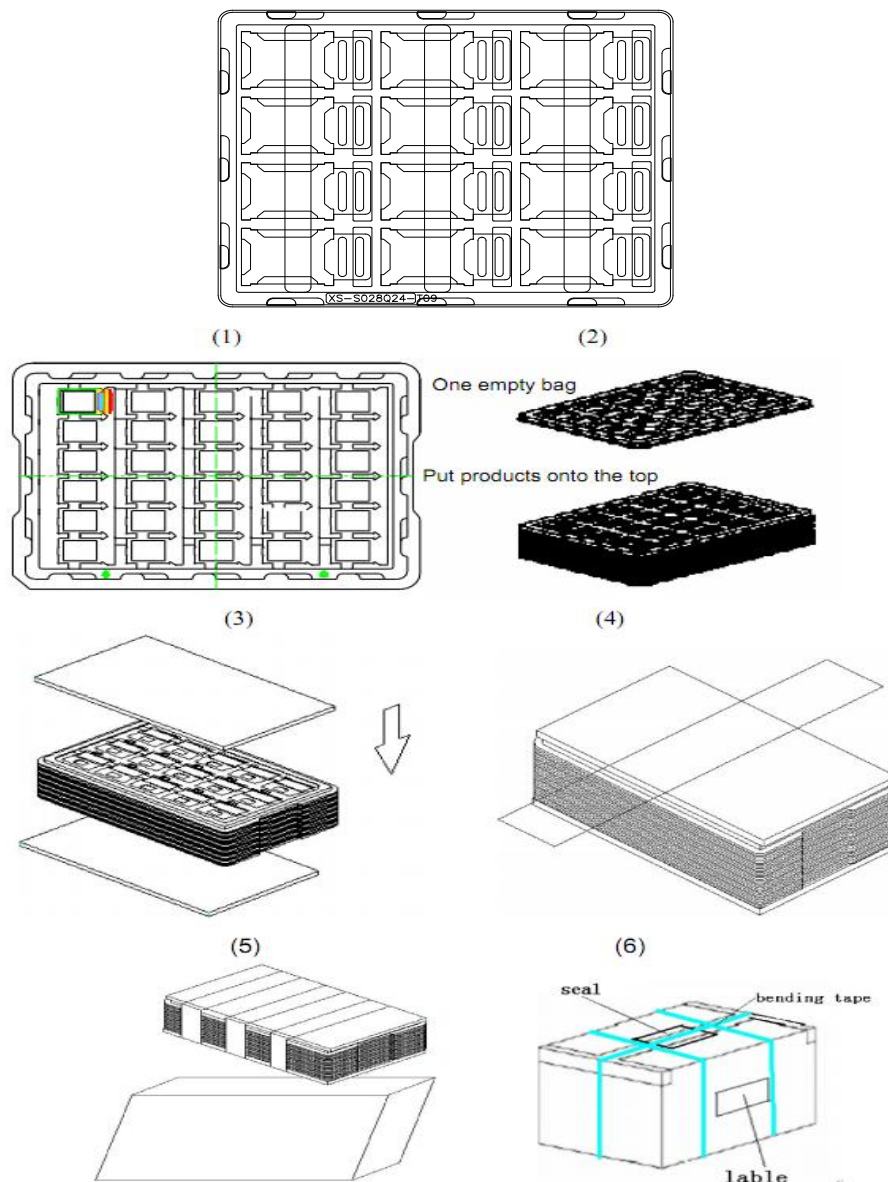
- 1). Air bubble in the LCD
- 2). Seal leak or Glass crack
- 3). Non display or abnormal display
- 4). Brightness reduction >50%

8. Mechanical Drawing



9. Packing

Packing Method



Steps:

1. Put module into tray cavity
2. Tray stacking
3. Put 1 cardboard under the tray stack and 1 cardboard above
4. Fix the cardboard to the tray stack with adhesive tape
5. Put the tray stack into carton
6. Carton sealing with adhesive tape

10. Precautions for Use of LCD modules

10.1 Handling Precautions

10.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene
- Aromatic solvents

10.1.6. Do not attempt to disassemble the LCD Module.

10.1.7. If the logic circuit power is off, do not apply the input signals.

10.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1. Be sure to ground the body when handling the LCD Modules.

10.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage Precautions

10.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2. The LCD modules should be stored under the storage temperature range if the LCD modules will be stored for a long time, the recommend condition is :

Temperature : 0℃ ~40℃ Relatively humidity: ≤80%

10.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.